



SLITTING

THICKNESS RANGE	BASE PRICE PER TONNE	OVER 10 CUTS	MINIMUM CHARGE	RE-SLITTING/ RECOILING	PER LINE STOP PER TONNE	CHANGE OF SET DURING SLITTING	COIL TAKEN OFF OR BALANCE BACK TO STOCK
UP TO AND INCLUDING 2.10mm	£30.00	£33.00	£300.00	£65.00	£3.00	£100.00 LUMP SUM	£100.00 LUMP SUM
OVER 2.10mm UP TO AND INCLUDING 6.35mm	£25.00	£27.50	£300.00	£55.00	£3.00	£100.00 LUMP SUM	£100.00 LUMP SUM
OVER 6.35mm	£30.00	N/A	£300.00	£65.00	£4.00	£100.00 LUMP SUM	£100.00 LUMP SUM

DECOILING TO LENGTH

GAUGE RANGE (mm)	PACK WEIGHTS		UNDER		LENGTH EXTRAS				COILS
	BASIC (2T AND OVER) PER TONNE	SMALL (BELOW 2T) PER TONNE	10 TONNE COIL MIN CHARGE LUMP SUM	OVER 2000mm	UNDER 2000mm	6000mm AND OVER	OVER 2 LENGTHS PER COIL	OVER 4 LENGTHS PER COIL	TO STOCK LUMP SUM
0.70 - 0.99	£28.00	£4.00	£300.00	N/A	£10.00	N/A	£3.00	£4.00	£100.00
1.00 - 3.20	£25.00	£4.00	£300.00	N/A	£10.00	N/A	£3.00	£4.00	£100.00
4.00 - 6.00	£25.00	£4.00	£300.00	£10.00	£10.00	£4.00	£2.00	£4.00	£100.00
6.10 - 12.50	£25.00	£4.00	£300.00	£10.00	£10.00	£4.00	£2.00	£4.00	N/A
12.60 - 15.00	£35.00	£5.00	£350.00	£10.00	£10.00	£7.00	£2.00	£4.00	N/A
15.10 - 20.00	£50.00	£5.00	£500.00	£10.00	£10.00	£10.00	£2.00	£4.00	N/A

AUTO BLANKING & SHEARING

MACHINE	PROCESSING RANGE	PROCESSING CHARGE PER TONNE	MINIMUM CHARGE	COIL/PACK TAKEN OFF EXTRA LUMP SUM
GEORG BLANKER	WIDTH 100mm TO 600mm GAUGE 4mm TO 15mm	£45.00	£100.00	£30.00
ATKIN BLANKER	100mm TO 300mm WIDE AT 5mm GAUGE UP TO 600mm WIDE AT 3.25mm GAUGE	ON REQUEST	£100.00	£30.00
		ON REQUEST		
BHP BLANKER	100mm TO 400mm WIDE AT 3.25mm GAUGE UP TO 600mm WIDE AT 2mm GAUGE	ON REQUEST	£100.00	£30.00
		ON REQUEST		
24" CUT TO LENGTH	UP TO 50mm WIDE 50mm TO 75mm WIDE 76mm TO 99mm WIDE	£125.00	£100.00	£30.00
		£80.00		
		£55.00		
CINCINATTIS	MAX 2450mm LONG 1mm TO 6.35mm MAX 3050mm LONG 4mm TO 12.7mm	ON REQUEST	£100.00	£30.00
		ON REQUEST		
FLATTENNER	MAX 305mm x 15mm	£45.00	£100.00	£30.00

POST PROCESSING CHARGES

SPLITTING (PER PACK) LUMP SUM PER PACK	PALLETISING (NOT INCLUDING PALLET COST) LUMP SUM PER PACK	PAPER WRAPPING (INCLUDING PAPER) LUMP SUM PER PALLET	INSPECTING (SHEET BY SHEET)		CUTTING OF SAMPLES	SAMPLE CUT AND DELIVERED TO LAB
			PER TONNE	MIN CHARGE		
£50.00	£20.00	£20.00	£25.00	£25.00	£20.00	£30.00

WIDE COIL STORAGE COST

REJECTED MATERIAL	UNPROCESSED STEEL (COLLECTED OUT)	PROCESSED STOCK FREE FOR 1 MONTH	UNPROCESSED STOCK FREE FOR 3 MONTHS
£2.00 P/T P/W FROM 1st WEEK	£8.00 P/T (HANDLING) £1.00 PER TONNE P/W (STORAGE)	£1.50 P/T P/W (OVER A MONTH OLD)	£1.00 P/T P/W (OVER 3 MONTHS OLD)

Prices quoted are for general purpose and structural grades. All other grades will be quoted separately.