



UNITEDSTEELS

United Steels Group
Gibbons Industrial Park
Dudley Road, Kingswinford
West Midlands DY6 8XF

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From M5 Southbound

- Leave motorway at junction 2 (signed Birmingham W, Dudley & A4123).
- Follow A4123 (Wolverhampton Road) towards Dudley.
- After 2 1/2 miles you will reach a major junction (Large Tesco ahead on the left). Turn left onto A461 (Birmingham Road) heading towards Stourbridge/Merry Hill Centre.
- At next roundabout (Castlegate) turn left onto Dudley Southern Bypass A461.
- Remain on the A461 over a further 2 roundabouts.
- At the third roundabout take the second exit onto the A4101 (Kingswinford Road), towards Kingswinford.
- Continue ahead at the next roundabout passing the Russells Hall Hospital on the right.
- Continue for 1 1/2 miles onto Dudley Road and turn left into Gibbons Industrial Park.
- See inset for our location in the park.

From M6

- Leave M6 at junction 8 (The SW, West Bromwich & M5).
- Join the M5 and follow directions above "From M5".

From Central Birmingham

- Follow the A456 towards M5 & Halesowen
- At the junction with the A4123, turn right towards the M5 Junction 2.
- Follow directions above "From M5" point 2.

From M5 Northbound

- Leave motorway at junction 4 and join the A491 towards Stourbridge, continue into Stourbridge joining the one way system following the A491 towards Wolverhampton.
- As you leave the one way system continue for 3 miles into Kingswinford and turn right onto the A4101 towards Dudley.
- Continue for 1 mile and turn right into Gibbons Industrial Park. See inset for our location in the park.

